# POOL LINING MATERIAL



328 • Vitreous lining

343 • Liner 75/100°

351 • PVC reinforced 150/100° liner

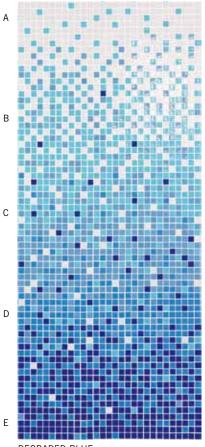
353 • Liners: Others qualities

355 • Liner accessories

358 • Steps units



#### Model: SMOOTH



DEGRADED BLUE



Degraded model using these five colours: POSITIONS:

A: White - B: Pool Blue - C: Bright Blue -D: Standard Blue - E: Dark Blue.

#### **CUSTOM MADE DEGRADED**

Indicate dimensions to recover and the selection of colours to combine for obtaining your customised area. Check with your distributor.

Pressed and later cooked Vitreous mosaic.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

Due to its unalterability, easy clean and installation it is an optimum alternative to recover pools, wellness or outdoor-indoor decoration.

TECHNICAL C	HARACTERISTICS		
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%
	EN-101:1991	Scratch resistence (Mohs)	5
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	11
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists
UNE-EN ISO	10545-12:1997	Frost resistance	Resists
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance

OPTIONS								
NOMINAL FORMAT	THICKNESS	PAPER	PLOT	FIBER				
25 x 25 mm	4.2 - 4.7 mm	Available	Available	On demmand				
50 x 50 mm	5.2 - 5.7 mm	-	Available	-				

FINISHED	PAPER	PLOT	FIBER
PAPER: Once applied to wall, paper must be removed.			
PLOT AND FIBER: Both sticked to the rear side of the mosaic plate. It will remain directly to the support.			

PACKAGING								
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet			
25 x 25 mm Standard	2	144	72	18	1316			
50 x 50 mm Standard	2	108	54	22	1208			



Possibility of combine other smooth colours. Check with your distributor.

CODES	CODES													
FORMAT	GREEN- 254	VIOLET- 270	GREEN- 271	BRIGHT BLUE	STD. BLUE	POOL BLUE	DARK BLUE	COBALT BLUE	WHITE	YELLOW	ORANGE	RED	GREY-258	BLACK
25 x 25 mm PAPER	44792	44794	21316	21293	21292	44802	21294	21303	21291	44801	44804	43632	21313	21296
25 x 25 mm PLOT	44827	44830	44831	28010	28011	44840	28009	44839	28012	44838	44842	44848	44829	44843
50 x 50 mm PLOT	44999	45002	45003	45011	45014	45015	45013	45012	45016	45010	45018	45027	45001	45019



#### Model: FOG

DEGRADED NIGHT



Degraded model using these four colours: POSITIONS:

A: White - B: Grey - C: Black fog - D: Black

#### **CUSTOM MADE DEGRADED**

Indicate dimensions to recover and the selection of colours to combine for obtaining your customised area.

Check with your distributor.

Pressed and later cooked Vitreous mosaic.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

Due to its unalterability, easy clean and installation it is an optimum alternative to recover pools, wellness or outdoor-indoor decoration.

TECHNICAL C	HARACTERISTICS		
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%
	EN-101:1991	Scratch resistence (Mohs)	5
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	17
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists
UNE-EN ISO	10545-12:1997	Frost resistance	Resists
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance

OPTIONS								
NOMINAL FORMAT	THICKNESS	PAPER	PLOT	FIBER				
25 x 25 mm	4.2 - 4.7 mm	Available	Available	On demmand				
50 x 50 mm	5.2 - 5.7 mm	-	Available	-				

FINISHED	PAPER	PLOT	FIBER
PAPER: Once applied to wall, paper must be removed.			
PLOT AND FIBER: Both sticked to the rear side of the mosaic plate. It will remain directly to the support			

PACKAGING								
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet			
25 x 25 mm Standard	2	144	72	18	1316			
50 x 50 mm Standard	2	108	54	22	1208			



Possibility of combine other foggy colours. Check with your distributor.

CODES	CODES									
					40			100 mg		
FORMAT	GREEN-204	VIOLET-210	GREEN-211	FOG BLUE	POOL FOG	DARK FOG	ORANGE FOG	RED FOG	BLACK FOG	
25 x 25 mm PAPER	44780	43635	44784	21297	21298	21299	44805	44807	44806	
25 x 25 mm PLOT	44813	44817	44818	28008	28007	28006	44844	44846	44845	
50 x 50 mm PLOT	44985	44989	44990	45020	45024	45021	45022	45025	45023	



#### Model: SMOOTH ANTISLIP



Pressed and later cooked Vitreous mosaic.

Designed for your safety, we introduce this anti slip mosaic.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

Due to its unalterability, easy clean and installation it is an optimum alternative to recover pools, wellness or outdoor-indoor decoration or walk ways. High adherence in wet areas.

TECHNICAL C	TECHNICAL CHARACTERISTICS (CLASS 2)							
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%					
	EN-101:1991	Scratch resistence (Mohs)	6					
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	43					
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists					
UNE-EN ISO	10545-12:1997	Frost resistance	Resists					
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)					
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance					

ANTI SLIP TE	ANTI SLIP TECHNICAL INFORMATION (CLASS 3) OPTIONAL (			
	DIN51130:2004 Section 5	Slipery critical angle (Ramp)	R13 (36.2°)	
UNE-EN ISO	ISO/DIS 10545-17	DFC (Dynamic friction coefficient)	> 0.75 excellent	
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	67	

OPTIONS							
NOMINAL FORMAT	THICKNESS	PLOT	FIBER				
25 x 25 mm	4.2 - 4.7 mm	Available	On demmand				
50 x 50 mm	5.2 - 5.7 mm	Available	-				

FINISHED	PLOT	FIBER
PLOT AND FIBER: Both sticked to the rear side of the mosaic plate. It will remain directly to the support.		

PACKAGING								
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet			
25 x 25 mm Standard	2	144	72	18	1316			
50 x 50 mm Standard	2	108	54	22	1208			

CODES (CLASS 2)													
				[w]	[W]								
FORMAT	GREEN- 254	VIOLET- 270	GREEN- 271	BRIGHT BLUE	STD. BLUE	POOL BLUE	DARK BLUE	COBALT BLUE	WHITE	YELLOW	ORANGE	RED	BLACK
25 x 25 mm PLOT	44867	44870	44871	44879	44882	44883	44881	44880	44884	44878	44886	44893	43631
50 x 50 mm PLOT	45806	45809	45810	45818	45821	45822	45820	45819	45823	45817	45825	45834	45826

# **POOL LINING MATERIAL**

#### **VITREOUS LINING**

#### Model: FOG ANTISLIP



Pressed and later cooked Vitreous mosaic.

Designed for your safety, we introduce this anti slip mosaic.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

Due to its unalterability, easy clean and installation it is an optimum alternative to recover pools, wellness or outdoor-indoor decoration or walk ways. High adherence in wet areas.

TECHNICAL CHARACTERISTICS (CLASS 2)						
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%			
	EN-101:1991	Scratch resistence (Mohs)	6			
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	43			
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists			
UNE-EN ISO	10545-12:1997	Frost resistance	Resists			
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)			
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance			

ANTI SLIP TE	CHNICAL INFORMATION (	CLASS 3) OPTIONAL (0	N DEMMAND)
	DIN51130:2004 Section 5	Slipery critical angle (Ramp)	R13 (36.2°)
UNE-EN ISO	ISO/DIS 10545-17	DFC (Dynamic friction coefficient)	> 0.75 excellent
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	67

OPTIONS							
NOMINAL FORMAT	THICKNESS	PLOT	FIBER				
25 x 25 mm	4.2 - 4.7 mm	Available	On demmand				
50 x 50 mm	5.2 - 5.7 mm	Available	-				

FINISHED	PLOT	FIBER
PLOT AND FIBER: Both sticked to the rear side of the mosaic plate. It will remain directly to the support.		

PACKAGING							
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet		
25 x 25 mm Standard	2	144	72	18	1316		
50 x 50 mm Standard	2	108	54	22	1208		

CODES (CLASS 2)									
	MEGA				N. Carlotte			CW (bell)	
FORMAT	GREEN-204	VIOLET-210	GREEN-211	BLUE FOG	POOL FOG	DARK FOG	ORANGE FOG	RED FOG	BLACK FOG
25 x 25 mm PLOT	44853	44857	44858	43633	44890	44887	44888	44891	44889
50 x 50 mm PLOT	45792	45796	45797	45827	45831	45828	45829	45832	45830



#### Model: GLOSSY





Pressed and later cooked Vitreous mosaic.

Iridiscent effect. Bright and colour variations according to the light exposure.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

TECHNICAL CHARACTERISTICS						
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%			
	EN-101:1991	Scratch resistence (Mohs)	5			
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	11			
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists			
UNE-EN ISO	10545-12:1997	Frost resistance	Resists			
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)			
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance			

OPTIONS							
NOMINAL FORMAT	THICKNESS	PAPER	PLOT	FIBER			
25 x 25 mm	4.2 - 4.7 mm	-	Available	-			

FINISHED	PLOT
PLOT: Sticked to the rear side of the It will remain directly to the s	

PACKAGING					
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet
25 x 25 mm Standard	1	144	144	9	1316

CODES												
										羅班提 聯盟盟 體里羅		
FORMAT	G-301	G-302	G-303	G-304	G-305	G-306	G-307	G-308	G-309	G-310	G-311	G-312
25 x 25 mm PLOT	45029	45030	45031	45032	45033	45034	45035	45036	45037	45038	45039	45040

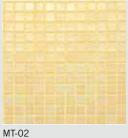
# **POOL LINING MATERIAL**

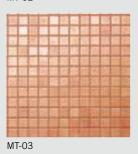
#### **VITREOUS LINING**

#### Model: METAL-AIR









Pressed and later cooked Vitreous mosaic.

Iridiscent effect. Metalic finished.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

TECHNICAL C	TECHNICAL CHARACTERISTICS					
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%			
	EN-101:1991	Scratch resistence (Mohs)	5			
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	17			
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists			
UNE-EN ISO	10545-12:1997	Frost resistance	Resists			
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)			
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance			

OPTIONS				
NOMINAL FORMAT	THICKNESS	PAPER	PLOT	FIBER
25 x 25 mm	4.2 - 4.7 mm	-	Available	-

FINISHED	FIBER
FIBER: Sticked to the rear side of the mosaic plate. It will remain directly to the support.	

PACKAGING					
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet
25 x 25 mm Standard	1	144	144	9	1316

CODES			
FORMAT	MT-01	MT-02	MT-03
25 x 25 mm FIBER	45110	45111	45112



We reserve the right to change all or part of the features of the articles or contents of this document, without prior notice.



#### Model: MOON LUMINISCENT





Pressed and later cooked Vitreous mosaic.

Iridiscent effect. After being charged while lights are on, will emit smooth light.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

TECHNICAL CHARACTERISTICS					
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%		
	EN-101:1991	Scratch resistence (Mohs)	5		
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	11		
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists		
UNE-EN ISO	10545-12:1997	Frost resistance	Resists		
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)		
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance		



OPTIONS				
NOMINAL FORMAT	THICKNESS	PAPER	PLOT	FIBER
25 x 25 mm	4.2 - 4.7 mm	-	-	Available

FINISHED	FIBER
FIBER: Sticked to the rear side of the mosaic plate. It will remain directly to the support.	

PACKAGING					
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet
25 x 25 mm Standard	1	144	144	9	1316

CODES						
		(minute)				
		(IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII				
FORMAT	LU-01	LU-02				
25 x 25 mm FIBER	45113	45114				



# **POOL LINING MATERIAL**

### **VITREOUS LINING**

#### Model: MATTE





Pressed and later cooked Vitreous mosaic. Matte finish.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

TECHNICAL CHARACTERISTICS							
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%				
	EN-101:1991	Scratch resistence (Mohs)	5				
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	17				
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists				
UNE-EN ISO	10545-12:1997	Frost resistance	Resists				
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)				
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance				

OPTIONS						
NOMINAL FORMAT	THICKNESS	PAPER	PLOT	FIBER		
25 x 25 mm	4.2 - 4.7 mm	-	Available	-		

FINISHED	PLOT
PLOT: Sticked to the rear side It will remain directly	

PACKAGING					
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet
25 x 25 mm Standard	1	144	144	9	1316

CODES									
		10000							
		9.033							
		12 11 11 11 11 11 11 11 11 11 11 11 11 1							
FORMAT	M-01	M-02	M-03	M-04	M-05	M-06	M-07	M-08	M-09
25 x 25 mm PLOT	45115	45116	45117	45118	45119	45120	45121	45122	45123



#### Model: COLOUR





Cut and coloured glass.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

TECHNICAL CHARACTERISTICS						
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%			
	EN-101:1991	Scratch resistence (Mohs)	4			
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	15			
UNE-EN ISO	10545-12:1997	Frost resistance	Resists			
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)			

OPTIONS						
NOMINAL FORMAT	THICKNESS	PAPER	PLOT	FIBER		
25 x 25 mm	5 mm	-	-	Available		

FINISHED	FIBER
FIBER: Sticked to the rear side of the mosaic plate. It will remain directly to the support.	

PACKAGING					
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet
25 x 25 mm Standard	1	99	99	11,5	1138.5

CODES									
FORMAT	PC-1001	PC-1007	PC-1011	PC-1013	PC-1015	PCMIX-2002	PCMIX-2004	PCMIX-2009	PCMIX-2012
25 x 25 mm PLOT	45063	45067	45070	45072	40821	45054	45056	45061	40823

# **POOL LINING MATERIAL**

#### **VITREOUS LINING**

#### Model: STAR





Cut and coloured glass.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

TECHNICAL CHARACTERISTICS							
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%				
	EN-101:1991	Scratch resistence (Mohs)	4				
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	15				
UNE-EN ISO	10545-12:1997	Frost resistance	Resists				
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)				

OPTIONS				
NOMINAL FORMAT	THICKNESS	PAPER	PLOT	FIBER
25 x 25 mm	5 mm	-	-	Available

FINISHED		FIBER
	FIBER: Sticked to the rear side of the mosaic plate. It will remain directly to the support.	

PACKAGING					
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet
25 x 25 mm Standard	1	99	99	11,5	1138.5

CODES						
FORMAT	PC-3001	PC-3004	PC-3006	PC-3010	PSMIX-4001	PSMIX-4002
25 x 25 mm FIBER	45097	45100	45102	45106	45095	45096

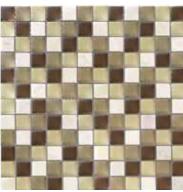


#### Model: MARBLE











Cut and coloured glass, mixed up with marble.

TECHNICAL CHARACTERISTICS				
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%	
	EN-101:1991	Scratch resistence (Mohs)	4	
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	15	

OPTIONS				
NOMINAL FORMAT	THICKNESS	PAPER	PLOT	FIBER
23 x 23 mm	8 mm	-	-	Available

FINISHED	FIBER
FIBER: Sticked to the rear side of the mosaic plate. It will remain directly to the support.	

PACKAGING					
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet
23 x 23 mm Standard	1	63	63	16	1008

CODES				
FORMAT	PCMIX-6001	PCMIX-6002	PCMIX-6007	PCMIX-6009
23 x 23 mm FIBER	45076	43626	45081	45083



# POOL LINING MATERIAL

#### **VITREOUS LINING**

#### Model: FLASH - Digital decoration



Cut and coloured Glass, with digital decoration.

Any kind of digital graphic design can be done, keeping all the vitreous mosaic characteristics. High resolution pictures are requested, with a minimum of 2 MB per  $m^2$ .

Any custom made pictures available based on customers requirements.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

Due to its unalterability, easy clean and installation it is an optimum alternative to recover pools, wellness or outdoor-indoor decoration.

# FLASH IMPRESSES CUSTOMISED

We customise your vitreous mosaic with the photograph that you wish. Minimum requirement 2 MB per m². Check with your distributor.

TECHNICAL O	TECHNICAL CHARACTERISTICS					
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%			
	EN-101:1991	Scratch resistence (Mohs)	5			
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	11			
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists			
UNE-EN ISO	10545-12:1997	Frost resistance	Resists			
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)			
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance			

OPTIONS		
NOMINAL FORMAT	THICKNESS	
25 x 25 mm	4.2 - 4.7 mm	

FINISHED		
	TRANSPARENT FILM	

PACKAGING					
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet
25 x 25 mm Standard	2	144	72	18	131







#### **Model: PATTERNED BORDERS**



Pressed and later cooked vitreous mosaic.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

Due to its unalterability, easy clean and installation it is an optimum alternative to recover pools, wellness or outdoor-indoor decoration.

#### **NOTE**

Patterned borders can be customised with the colours that you wish.

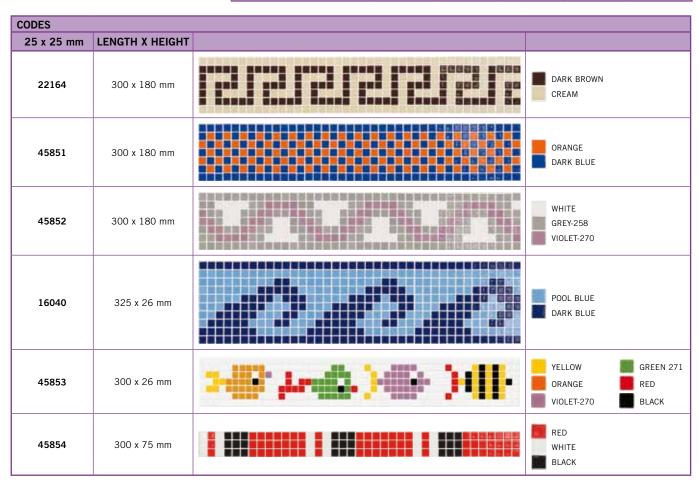
Check with your distributor.

TECHNICAL CHARACTERISTICS				
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%	
	EN-101:1991	Scratch resistence (Mohs)	5	
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	11	
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists	
UNE-EN ISO	10545-12:1997	Frost resistance	Resists	
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)	
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance	

OPTIONS		
NOMINAL FORMAT	THICKNESS	
25 x 25 mm	4.2 - 4.7 mm	

FINISHED	PAPER
Once applied to wall, paper must be removed.	

PACKAGING					
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet
25 x 25 mm Standard	2	144	72	18	1316
25 x 25 mm Standard-45853	6	432	72	14	1008



We reserve the right to change all or part of the features of the articles or contents of this document, without prior notice.



#### Model: STANDARD MOSAIC DESIGNS



Pressed and later cooked vitreous mosaic.

Developed and designed to resist chemical products, frost, stain and other hard weather conditions.

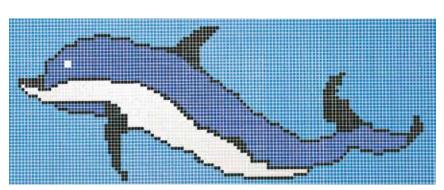


TECHNICAL CHARACTERISTICS				
UNE-EN ISO	10545-3:1997	Water absortion	< 0.1%	
	EN-101:1991	Scratch resistence (Mohs)	5	
UNE-ENV	12633:2003 Addendum A	Slip resistance (Pendulum)	11	
UNE-EN ISO	10545-9:1997	Termical shock resistance	Resists	
UNE-EN ISO	10545-12:1997	Frost resistance	Resists	
UNE-EN ISO	10545-14:1998	Stain resistance	Class 5 (Hot water)	
UNE-EN ISO	10545-13:1998	Chemical resistance	Class A resistance	

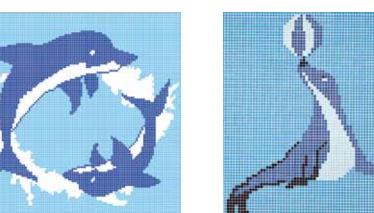
OPTIONS		
NOMINAL FORMAT	THICKNESS	
25 x 25 mm	4.2 - 4.7 mm	

FINISHED	PAPER
Once applied to wall, paper must be removed.	

PACKAGING					
FORMAT	m²/Box	m²/Pallet	Box/Pallet	Kg/Box	Kg/Pallet
25 x 25 mm Standard	Check with your distributor				



16043 - DOLPHIN 3330 x 1330 mm



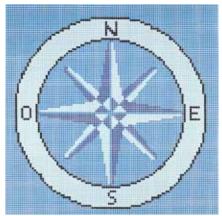
**45152** - PLAYING DOLPHINS 3330 x 1330 mm



45159 - SEAL 2000 x 2670 mm



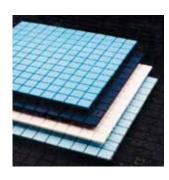
45151 - SUN AND MOON 2000 x 2000 mm



45160 - COMPASS ROSE 2670 x 2670 mm



#### **PLASTIC RIGID RESIN TILES "PLAKIT"**



#### Plastic pool tiles

Plastic resin tiles, supplied in 330 mm x 330 mm sheets. Lightweight for transport. Highly flexible for easy application on curved surfaces. Easy to apply with time saving during the cladding process. The tile sheets are pushed with the hands into the water proof cement (white glue cement of 450 or 350 kp), and the excess is simply wiped off. Colour stabilised, resistant to UV light & frost. Also available in a range of patterns & tile bands. 90 sheets are required to cover 10 m<sup>2</sup> surface. Fast installation and very light for handling.

Colours:	Code	Packing	Weight kg.	Volume m <sup>3</sup>
Porcelain White RAL 9003	01427	90	16.5	0.055
Light sky blue PANT 297-C	01428	90	16.5	0.055
Dark sky blue PANT 298-C	01429	90	16.5	0.055
Navy blue RAL 5033	01430	90	16.5	0.055

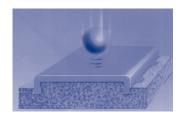
#### QUICK AND EASILY LIGHT WEIGHT **INSTALLED**





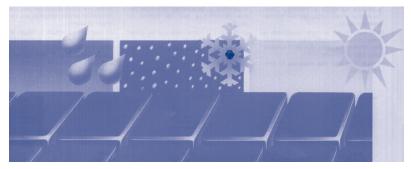
**SAFER** 

Ctandard



**STABLE** 







#### LINER 75/100°

#### Pool liner 75/100°

Ideal for residential pools. Manufactured in reinforced PVC-P, this material is the most used for lining pools thanks to enhanced malleability, resistance to tearing, ease of welding, resistance to discoloration by UV rays and with a wide range of available colours.

Made-to-measure liners are put together by high frequency welding machines at our facilities. Perfectly adaptable to any pool design or shape, with excellent watertight features, so you can forget about annoying leaks.

#### Liner characteristics:

- · Manufactured in PVC. We use a fully recyclable polymer made from petroleum and sodium chloride.
- Chemical and mechanical properties are provided by additives that comply with international standards and the Manufacturer's Letter of Commitment. The use of cadmium compounds is currently forbidden and, in 2010, lead-based compounds will be forbidden.
- PVC does not release dioxins into the atmosphere and can be recycled by means of Lindell type degasification. Pool liner is normally reused for technical floor construction
- Resistant and watertight. AstralPool liner is manufactured from highly resistant PVC (0.75 mm thick) that
  ensures total watertightness for your pool.
- Smooth and pleasant to touch, it is easy to maintain and durable.
- Highly flexible and adaptable.

Blue Marble

Green Marble

Highly resistant to impacts and tearing.

#### Plain and printed colours for liner 75/100°



Note: Colours in the catalogue are approximate.

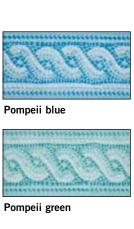
Sand Marble



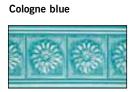
Note: Colours in the catalogue are approximate.

# LINER 75/100°

#### Patterned borders 75/100° - Height 24 cm



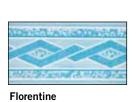


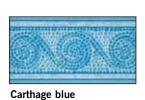


Cologne green

Rocks



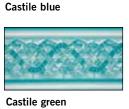


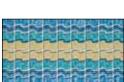






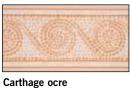
Mykonos green



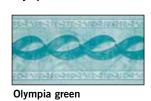


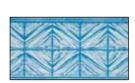


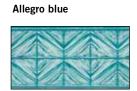














Allegro green



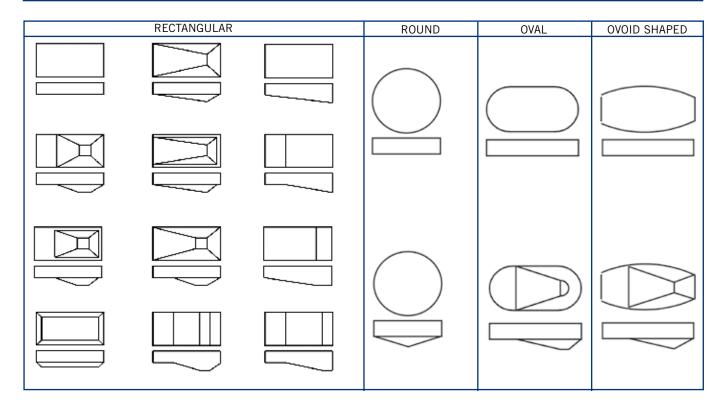


Carthage green



#### LINER CLASSIFICATION ACCORDING TO POOL

#### Standard pool liners

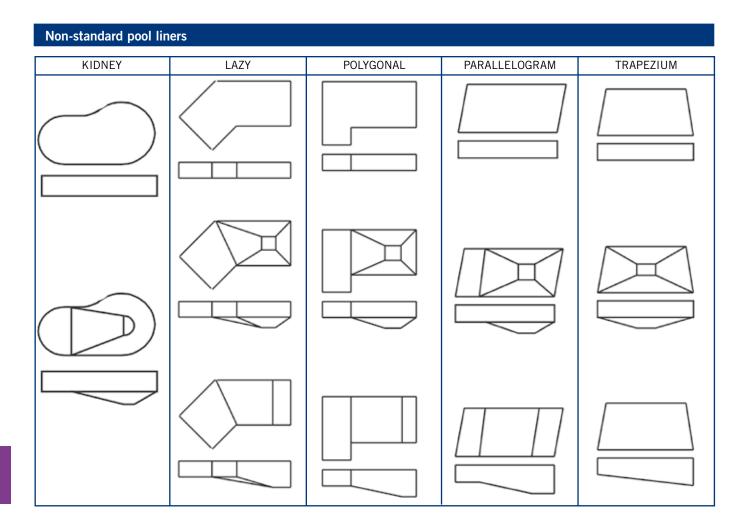


Solid colour models		Code
	Light blue	09278
	France blue	09277
	Caribbean green	09281
	White	09279
	Sand	16131
	Black	085300
	Grey	085302

Printed colo	Printed colour models		
	Servanne	26668	
	Mosaic	09280	
	Blue Marble	16132	
	Green Marble	16132V	
	Sand Marble	16132A	
	Byzantium blue	26669	
	Byzantium green	26670	



#### **LINER CLASSIFICATION ACCORDING TO POOL**



Solid colou	r models	Code
	Light blue	05810
	France blue	05809
	Caribbean Green	05813
	White	05811
	Sand	16137
	Black	089075
	Grey	089076

Printed colo	Code	
	Servanne	26686
	Mosaic	05812
	Blue Marble	16138
	Green Marble	16138V
	Sand Marble	16138A
	Byzantium blue	26678
	Byzantium green	26679



#### STANDARD LINER CALCULATION METHOD

#### RECTANGULAR SHAPE, FLAT FLOOR

Floor surface = length (L) x width (I)

Wall surface =  $(L + L + I + I) \times \text{wall height (h)}$ 

Total area = Floor surface + Wall surface

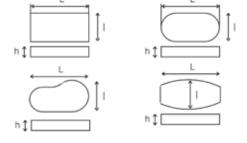
#### **EXAMPLE:**

 $10 \times 5$  m pool, with a vertical wall height = 1.5 m

Floor area =  $10 \times 5 = 50 \text{ m}^2$ 

Wall area =  $(10 + 10 + 5 + 5) \times 1.50 = 45 \text{ m}^2$ 

Total area =  $50 + 45 = 95 \text{ m}^2$ 



#### **ROUND LINER POOL WITH FLAT FLOOR**

Floor area =  $\prod x D^2/4 \quad (\prod = 3.14)$ 

Wall area = diameter (D) x 3.14 x wall height (h)

Total area = Floor surface + Wall surface

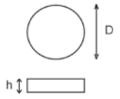
#### **EXAMPLE:**

Diameter 6 m round with a wall height of 1.2 m

Floor area =  $\prod x 6^2/4 = 28.3 \text{ m}^2$ 

Wall area =  $(6 \times 3.14) \times 1.20 = 22.60 \text{ m}^2$ 

Total area =  $28.3 + 22.60 = approx. 50.9 \text{ m}^2$ 



For round pools with conic floor you can calculate as flan floors and applicate 1.30 coefficient.

#### RECTANGULAR SHAPE, PYRMIDAL FRUSTUM FLOOR

Floor area = length (L) x width (I) x 1.30

Wall area = (L + L + I + I) x height of the vertical wall. (h)

Total area = Floor surface + Wall surface

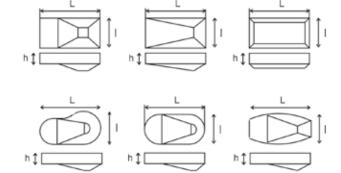
#### **EXAMPLE:**

 $\underline{10~x~5~m}$  pool with a vertical wall height of 1.2 m

Floor area =  $10 \times 5 \times 1.30 = 65 \text{ m}^2$ 

Wall area =  $(10 + 10 + 5 + 5) \times 1.20 = 36 \text{ m}^2$ 

Total area =  $65 + 36 = 101 \text{ m}^2$ 



# RECTANGULAR SHAPE, COMPOUND INCLINATION OR CONTINOUS INCLINATION

Floor surface = length (L) x width (I)

Wall surface = (L + L + I + I) x average height (h1 + h2):2

Total area = Floor surface + wall surface

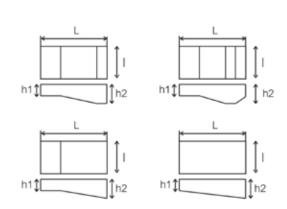
#### **EXAMPLE:**

10 x 5 m pool, with a depth of 1.8 m at its deepest part

Floor area =  $10 \times 5 = 50 \text{ m}^2$ 

Wall area =  $(10 + 10 + 5 + 5) \times ((1.10 + 1.80):2) = 43.50 \text{ m}^2$ 

Total area =  $50 + 43.5 = aprox. 94 \text{ m}^2$ 





#### STANDARD LINER CALCULATION METHOD

#### LAZY SHAPE

Floor area = Length (L1 + L2) x longer width (I1) x 1.30

(Do not multiply by 1.30 if the pool floor does not have a pyramid shape)

Wall shape = ((L1 + L2 + L3 + L4) + (I1 + I2)) xwall height (h)

(If the pool floor is inclined, multiply by the average height)

Total area = Floor area + wall shape

#### **EXAMPLE:**

Lazy pool with a pyramidal floor:

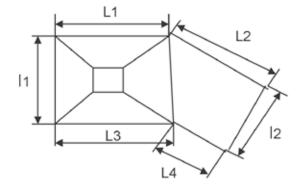
L1 = 5 m, L2 = 4 m, L3 = 4 m, L4 = 3 m

I1 and I2 = 4 m, h = 1.20 m,

Floor area =  $(5 + 4) \times 4 \times 1.30 = 46.80 \text{ m}^2$ 

Wall shape =  $((5 + 4 + 4 + 3) + (4 + 4)) \times 1.20 = 28.80 \text{ m}^2$ 

Total area =  $46.80 + 28.80 = aprox. 76 m^2$ 



#### **POLYGONAL SHAPE**

Floor area = (length (L) x width (I) x 1.30) + (A x B)

(Do not multiply by 1.30 if the pool floor does not have a pyramid shape)

Wall shape = (L + L + I + I + B + A) x wall height (h)

(If the pool floor is inclined, multiply by the average height)

Total area = Floor surface + wall surface

#### **EXAMPLE:**

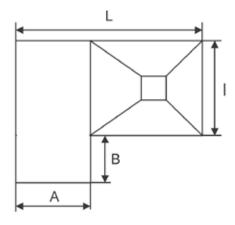
Polygonal shaped pool with a pyramidal floor:

Length = 10 m, width = 5 m, A = 3 m, B = 1.5 m, wall height = 1.10 m

Pool floor area =  $(10 \times 5 \times 1.30) + (3 \times 1.50) = 69.50 \text{ m}^2$ 

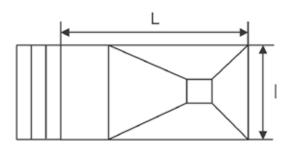
Superficie de pared =  $(10 + 10 + 5 + 5 + 1.50 + 1.50) \times 1.10 = 36.30 \text{ m}^2$ 

Total area =  $69.50 + 36.30 = aprox. 106 m^2$ 



#### STAIRS ALONG THE ENTIRE POOL WIDTH

The stairs should not be taken into account for calculating the liner  $m^2$  Add the steps depth for the entire pool side. (see sketch)





#### LINER CLASSIFICATION ACCORDING TO POOL

#### Liners free form pools

Liner models for all kinds of pool shapes requiring triangulation for size calculation.

Solid colour	Solid colours models		
	Light blue	16147	
	Caribbean green	16149	
	White	16150	
	Sand	16151	
	Grey	089090	

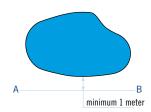
Printed colours models		Code
	Mosaic	16155
	Blue Marble	16152
	Green Marble	16152V
	Sand Marble	16152A
	Byzantium blue	26689
	Byzantium green	26690

#### **Decoration with patterned borders**

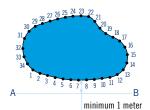
	Code	Standard Packing	Standard Weight kg.	Standard Volume m <sup>3</sup>	
or free shape	16162	-	-	-	

#### **Pool triangulation**

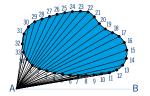
Triangulation is the only reliable way to calculate pool dimensions, regardless of shape. Below we explain the steps to follow in order to obtain exact measurements and pool shape.



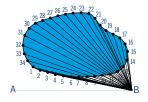
Imagine a straight line alongside the pool. Mark the ends point A and point B. The straight line must be at least one meter from the pool.



Space the distance indicators every 50 cm and number them as follows: 1, 2, 3, etc. until the entire edge of the pool has been covered.



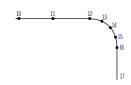
Starting at point A, measure the distance in a straight line from each point marked by a number (e.g. distance from A to 1, from A to 2 and so on).



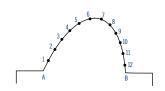
Do as before from point B.



If the pool is not completely round and forms right angles, it is essential you add a point (See example drawing).



When the curves are small, the distance between the points must be reduced so that a minimum of 3 points per arc of circle is obtained.



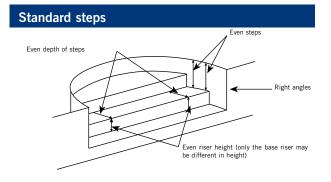
To measure non-geometric steps, place A and B at the base of the steps and proceed as for the triangulation of a free form pool.

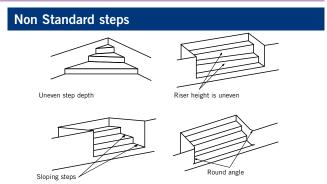


#### **LINERS FOR STEPS**

For steps that do not fit the Standard models shown here, request quote.

Below we provide you with the details of the shapes and models you can choose from plain or printed liners to ensure you select the correct liner for your pool steps. Steps that are fitted along the breadth of the basin are invoiced in accordance with the standard model RECTA, as long as the width does not exceed 4 meters. **Attention:** the size of the basin should not include the depth of the steps.





	Steps	Plain Liner Plain Liner + Bands		- Diagram
Shape	Widths	Code	Code	Diagram
Ctroight	0 to 2 meters	05789	05789В	<u>ш</u>
Straight	3 to 4 meters	05791	05791B	
	0 to 2 meters	16163	16163B	٠٠٠ عليه
Roman	2 to 3 meters	25868	25868B	
	3 to 4 meters	05800	05800B	<u>L</u>
Dight angle	0 to 2 meters	05803	05803B	
Right angle	2 to 3 meters	05804	05804B	<u></u>
1/4 Circle	0 to 2 meters	16167	16167B	罗
1/4 Circle	2 to 3 meters	089443	089443B	

	Steps	Printed Liner	Printed Liner + Bands	Diagram
Shape	Widths	Code	Code	Diagram
	0 to 2 meters	05794	05794B	
Straight	2 to 3 meters	05795	05795B	
	3 to 4 meters	05796	05796B	
	0 to 2 meters	16169	16169B	
Roman	2 to 3 meters	05801	05801B	
	3 to 4 meters	05802	05802B	
Right angle	0 to 2 meters	05806	05806B	
Rigit aligie	2 to 3 meters	05807	05807В	<u></u>
1/4 Circle	0 to 2 meters	16173	16173B	<b>罗</b> ···
1/4 Officie	2 to 3 meters	089446	089446B	



#### **PVC REINFORCED 150/100° LINER**

Note: Colours in the catalogue are approximate.

#### Liner 150/100°

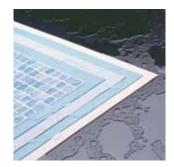
Pearl grey

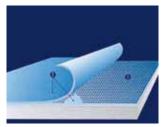
Liner 150/100 (1.5 mm thick) is made of two PVC films laminated together and reinforced with fibreglass. This makes it particularly suited for public pools or other commercial applications.

In the case of liner 150/100, it is not supplied welded ready for installation in the pool. It comes in 1.65 m wide x 25.2 m rolls and must be welded on site by a skilled technician.

#### Liner specifications:

- Ideal for replacing pool lining because of easy installation and low cost in comparison with replacing tiles or standard cladding.
- Ensures total watertightness in odd shaped pools or pools with numerous steps.
- Compatible with concrete, prefabricated or steel panel pools. Can also be installed in pools with overflow.





1.-Inner frame of polyester weft 2.- Highly resistant PVC

# Range of colours for liner 150/100° White Sand Light blue Navy blue Caribbean green Mosaic Servanne Marble

Black



## **PVC REINFORCED 150/100° LINER**

#### Liner 150/100°

Model	Measure			
Model	1.40 x 25,2 m	1.65 x 25.2 m	2.05 x 25.2 m	
Navy blue	12163	12168	17019	
Light blue	12162	12161	17020	
White	-	12144	-	
Caribbean green	12141	12140	-	
Sand	-	19062	-	
Mosaic	-	12165	-	
Pearl Grey	-	23596	-	
Marble	-	23598	-	
Black	-	12231	-	



#### Non-slip vinyl liner

#### Non-slip finish

Model	Measure	Code
Navy blue	1.65 x 25.2 m	12175
Light blue		12178
White		23599
Caribbean green	1.00 X 20.2 III	12176
Sand		19726
Pearl Grey		23597



#### **PVC** liquid

1 litre container.	Code	Standard Packing	Standard Weight kg.	Standard Volume m <sup>3</sup>
Pearl grey colour	23600	1	1	0.001
Sand colour	19727	1	1	0.001
White colour	15254	1	1	0.001
Navy blue colour	12284	1	1	0.001
Light blue colour	12287	1	1	0.001
Green colour	12285	1	1	0.001
Neutral colour	23601	1	1	0.001



#### **PVC REINFORCED 150/100° LINER**

#### Technical features of reinforced liner 150/100°

**Description**: Flexible PVC reinforced with fibreglass liner. 1.5 mm thick.

TEST	Standards	STANDARD VALUE	SPECIFICATIONS
Thickness (mm)	UNE 53.221	1.5	1.5 ± 10%
Width (mm)	UNE 53.221	NOM ± 1%	NOM±1%
Tensile strength (MPa)	UNE 53.165	L. = 18, T = 16	L. T ≥ 15
Breaking elongation (%)	UNE 53.165	350	L. T ≥ 200
Tear resistance (N)	UNE 53.358	L = 90 T = 80	L ≥ 60 T ≥ 50
Adhesion between surfaces (N/50 mm)	UNE 53.358	L, T = 100	L, T ≥ 80
Performance to heat (%)	UNE 53.358	L. = -1.5, T = +0.5	≤ 3
Bending at low temperatures	UNE 53.358	Without cracks	Without cracks
Mechanical resist to percussion (mm)	UNE 53.358	600	≥ 500
Thermic ageing (%)	UNE 53.358	By weight = 1.2 By elongation = 10	By weight ≤ 2 By elongation ≤ 30
Plastic migration (%)	UNE 53.095	1.3	≤ 5
Water transmission resistance coefficient	UNE 57.114	13,000	≤ 30,000
Fire resistance	UNE 53.127	Self extinguishable	Self extinguishable

#### **LINERS: OTHERS QUALITIES**

#### Grey liner - Thicknes 120/100°

Potable quality.

Code Standard Standard Standard Packing Weight kg. Volume m³

Grey liner. Dimensions: 20 m x 2 m **25751** - - -

Supplied in rolls.



**V TYPE FASTENING** 

#### LINER INSTALLATION AND FIXING

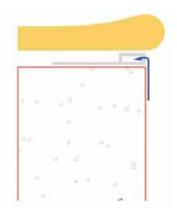
#### **Liner installation**

Before laying the liner in the pool, we must bear in mind certain basic factors to ensure good and long lasting life. The floor or surface where the liner is to be laid:

- Must be permeable to ensure removal of condensed water.
- Must be completely smooth to prevent deterioration.
- Must also be free from any material that is incompatible with the membrane: for flexible PVC, avoid using rubber, paint, inks, tar or adhesive materials.
- Must be clean and dry.
- If a separating layer has been used, it must be rot-proof (protection filter).
- Only use bonding products recommended by AstralPool.
- PVC liners have an expansion coefficient of around 0.2% per 10°C. You are recommended to lay the liner at temperatures between 10°C and 25°C.

#### Fastening system

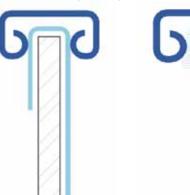
#### **HUNG TYPE FASTENING**



The fastening system varies depending on whether the liner is to be laid in a pool already built or one yet to be built.

In both cases the fastening is compatible for liners of 75/100 and 150/100.

#### **OVERLAP TYPE FASTENING**



These are the simplest fastening systems and they have basically been designed for above ground pools steel sheet for home use, requiring a **75/100 liner**. Quick and easy to install, these systems are ideal for liner installation in pools.

#### LINER FIXING MODIFICATION

If the standard Hung system is substitued by the Overlap or "V" type, neither the calculations nor the price of the liner  $m^2$  will vary with respect to the standard calculations.



#### LINER ACCESSORIES

#### Fastening accessories for liners $75/100^{\circ}$ for pools under construction

	Code	Standard Packing	Standard Weight kg.	Standard Volume m <sup>3</sup>
Horizontal Hung PVC 1.5 m x 50 mm (free form) Horizontal hung PVC 2 m x 50 mm	40844 05815	- -	- -	- -
Horizontal hung PVC 2 m x 38 mm Angle PVC radius of 15 cm x 50 mm Angle PVC radius of 15 cm x 38 mm	09492 05819 09493	- - -	- - -	- - -
In Aluminium Horizontal hung ALU 2 m x 50 mm ALU angle 50 mm (radius of 15 cm)	05816 05818	- -	- -	- -
Fastening rivets (Box of 250 units) Flexible fastening strip. Lineal metre	05820 05825	-	-	-

#### Fastening accessories for liners 75/100° for pool renovation

	Code	Standard Packing	Standard Weight kg.	Standard Volume m <sup>3</sup>
Vertical hung PVC 2 m Angle for vertical fastening (radius 15 cm)	05817 16194	-	-	- -
<b>In Aluminium</b> Vertical hung ALU 2 m	16175	-	-	-
Fastening rivets (Box of 250 units) Flexible fastening strip. Lineal metre	05820 05825	-	-	- -













#### **LINER ACCESSORIES**

#### Accessories for liners 150/100°

	Code	Standard Packing	Standard Weight kg.	Standard Volume m <sup>3</sup>
Galvanized plate band (2 x 0.05 m)	32324	-	-	-
Applicator bottle (unit)	05780	-	-	-
Band (8 mm)	05781	-	-	-
Solvent THF (1 litre)	05778	-	-	-
Solvent THF (5 litres)	05779	-	-	-
Neoprene glue for PVC (5 Kg)	05784	-	-	-

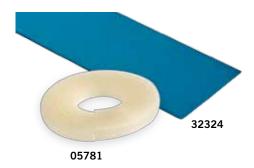
**Note:** In the event of assembling a liner  $150/100^{\circ}$  by hung type fastening with an 8 mm strip, the accessories are the same as for liners  $75/100^{\circ}$  (see previous page).

#### Adhesives for all types of liners

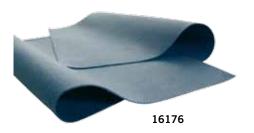
	Code	Standard Packing	Standard Weight kg.	Standard Volume m <sup>3</sup>
Adhesive for antibacterial protection (Tin 5 Kg)	05822	-	-	-
Komerling adhesive 1220 (Tube 125 ml)	06655	-	-	-
Komerling adhesive 1220 (Tin 750 ml)	06656	-	-	-

#### Liner protection for 75/100° and 150/100°

Protection 300 gr/m <sup>2</sup> AB blue	Code	Standard Packing	Standard Weight kg.	Standard Volume m <sup>3</sup>
(roll 100 m <sup>2</sup> )	16176	-	-	-









#### LINER ACCESSORIES

#### **Rivets** Aluminum rivets. Standard Standard Code Standard **Packing** Weight kg. Volume m<sup>3</sup> Short 15.5 - 4.5 mm 12264 8.85 0.01 3 Long 25.5 - 4.5 mm 12265 0.01 8.0



#### **Double PVC hem**

Welded to the edge of the liner, allows the liner to attach to the pool shell, by using the corresponding profile.

Code	Standard	Standard	Standard
	Packing	Weight kg.	Volume m <sup>3</sup>
12184	250 m	9.0	0.036



#### Dissolvent

Dissolvent for welding the lining in cold.

Code	Standard	Standard	Standard
	Packing	Weight kg.	Volume m <sup>3</sup>
12249	1	1.0	0.01





#### **STEPS UNITS**

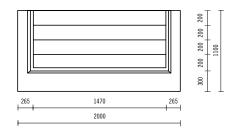


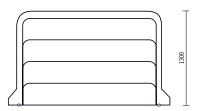
#### Straight 2 m model

Standard light blue, in material that resists ageing, UV rays and Chlorine agressions.

Code	Standard	Standard	Standard
	Packing	Weight kg.	Volume m <sup>3</sup>
25866	1	-	-

#### Code 25866







#### Roman end 2.00 m

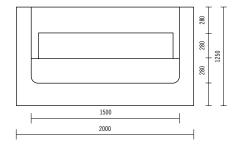
Standard light blue, in Polymer.

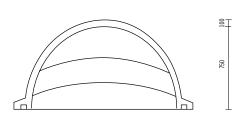
Code
Standard
Packing
Packing
Standard
Weight kg.
Volume m³

2.00 x 0.85 x 1.25 m

28327
1 - -

#### Code 28327







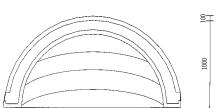
#### **ROMAN STEPS**

# Roman end 2.44 m Standard light blue, in Polymer. Code Standard Packing Standard Weight kg. Standard Volume m³ 2.44 x 1.25 x 1.20 m 05700 1 2.44 x 0.96 x 1.20 m 27126 1

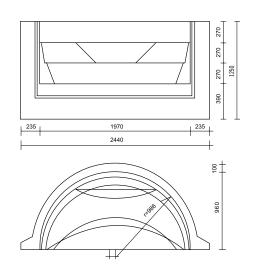


Code 05700

220 2000 220 2440



Code 27126



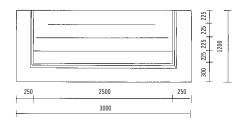
#### Roman end 3.00 m

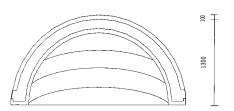
Standard light blue, in Polymer.	Code	Standard Packing	Standard Weight kg.	Standard Volume m <sup>3</sup>
3.00 x 1.50 x 1.20 m	05799	1	-	-
3.00 x 1.32 x 1.35 m	27127	1	-	_



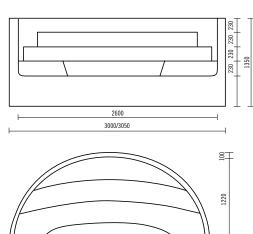
#### Other models and colours, on request

Code 05799





Code 27127





#### **CONDITIONS FOR ACCEPTING AN ORDER**

#### Order:

All orders or enquiries for modifying orders must be made in writing. For avoiding any delay, the client, at his own risk, must forward the supplier all the necessary liner measurements for executing the work. In case the information supplied by the client is insufficient, he will have to supply the missing information ahead of the manufacturing time.

#### Implicit data:

In cases certain informattion is not supplied in time, we shall consider the below mentioned data for the liner manufacture:

- \* Vertical radii:15 cm
- \* Horizontal radii: max. 5 cm (only in pool basin). Holdingsystem, Hung system.
- \* Horizontal measurements taken on the basin floor.
- \* The depth measurement taken from under the coping stone till the wall touching the floor.
- \* The diagonals will be measured from the corner angles and not along the curves.

To avoid certain misunderstandings, we suggest you taking the following precautions:

#### For holding the liner:

For steps:

#### ror notating the liner:

- \* Specify the type (Hung, Overlap or in V); We leave 15 cm of extra liner length in height for the Overlap holding system.
- \* Check whether the angles between the step tread and rise (flat and vertical step surfaces) are really found in a straight line.
- \* Installation of a discharge nozzle in the middle of the first step is highly recommended for holding the liner in place.
- \* At least 30 cm of water should be left in the pool for maintaining the first step.
- \* Avoid designing staircases having more than 5 steps.
- \* For confirming dimensions, give the lengths of each step.
- \* Check the verticality of pool walls. In case of deficient plumbness, enquire about the order viability.
- \* Compound inclination safety ledges should be avoided on the liner.

#### Taking measurements:

- \* Give the total length and width.
- \* Pool depths.
- \* Safety ledge width on each side.
- \* Specify the peripheral size on each side.
- \* Measurements of each corner, edge and inclination.
- \* All dimensions should be indicated with horizontal and/or vertical measurements.

#### If angles are not straight:

- \* Measure all the diagonals from one point.
- \* Diagonals (hypotenuse) of right angles are not necessary, only the irregular angles other than the 90°.

#### Definition of arcs of circles:

- \* Arcs of circles are defined by their radii.
- \* If a radius cannot be defined, a radius gauge should be supplied or a triangulation to define it.
- \* Ellipses are defined by gauges (or grid drawing with approximate 1 meter intervals)

#### Sectional views:

\* Three view plans should be submitted: top view, front view and lateral view.

#### Full size pattern:

- \* Define the pattern, one side sky and the other side water (or a plan).
- \* The patterns are for the pool basin dimensions or for the covers.

#### **Shuttering:**

- \* Specify shuttering dimensions according to the drawings.
- \* Check that inside shuttering angles are in a straight line.
- \* Check that vertical pool basin angles shuttering are in a straight line.
- \* Check that the horizontal angle of the wall and shuttering are in a straight line.

